AUTOGAUGE MB for SMALL to MEDIUM APPLICATIONS

MINIBRUTE

Offers quick set-up and sequential backgauge positioning for brakes with 3' to 8'6" between the side frames, utilizing up to a 66" gauge bar. It is designed for workpieces where 20" of front to rear positioning is satisfactory and one operator handles the workpiece. MINIBRUTE is available as a single axis backgauge or a 2-axis with ram control. Consult price sheet for compatible control options.

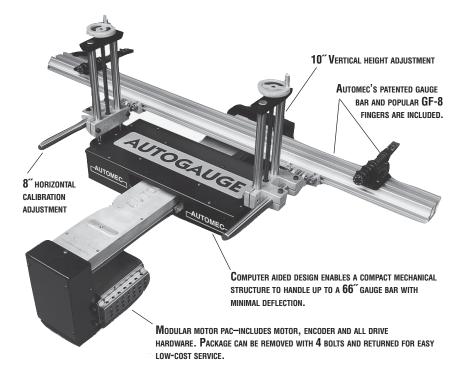
Video and mounting templates are provided for simple self-installation of single axis systems.



Unique fold-down feature allows the uprights and gauge bar to be swung out of the way for forming flanges exceeding 20". A rear support leg is also provided for increased rigidity.



82 CALVARY STREET WALTHAM, MA 02453-5918



TECHNICAL SPECIFICATIONS

Recommended press brake width (Between side frames)	3´ to 8´6″	Workblocks supplied	2
		GF-8 flip fingers supplied	2
Tilting gauge bar	std.	Horizontal calibration adjustment	8″
Fold-down gauge bar	std.	Holding force	200
No. of drive screws	1	5	
Gauge height adj.	10″	Std. gaugebar length	66″
Gauge travel	20″	O.A. Width (less gaugebar)	31′
Gauge speed	600″/minute	O.A. Height	21″
5		0.A. Depth (front to rear)	41″
Resolution	.001″	Rear support leg	std
Repeatability	±.002″	Shipping weight	260

Input power - 115 VAC ±10% 50/60 HZ, 7A MAX

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WEBSITE: WWW.AUTOMEC.COM

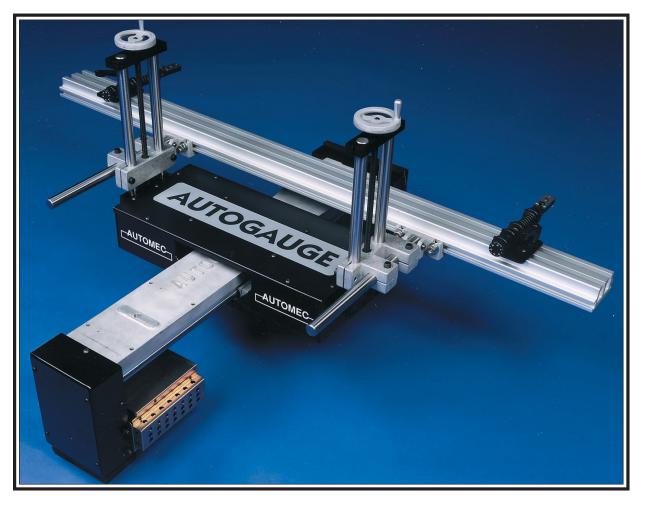
200 lbs. 66″ 31″ 21″ 41″

std.

260 lbs.

AUTOGAUGE MB

MINI BRUTE – SMALL BUT TOUGH



Designed to fit on pressbrakes with up to 8 6" between the side frames, the MINI BRUTE offers a compact, rugged solution to pressbrake gauging, where a single operator handles the workpiece. The DC motor driven gauge has 20" of travel and comes with a 66" gauge bar. (See reverse side for specifications)



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