

# FlexArm

HYDRAULIC TAPPING ARMS



Tap up to  
Ø 2" Offline



**THIRTY DAY**

FREE TRIAL

U.S.A Only



1-800-837-2503

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# Hydraulic Tapping Arms

All New!

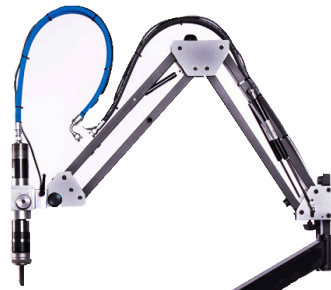
## GH-18 110 Volt Electric Tapping Arm

Meet the GH-18, the first in its class to operate on 110V power. Designed for portability and efficient operation, while still producing 59 ft/lbs of torque.

**Semi-Tap Lubricator** is now included with every Hydraulic Tapping Arm



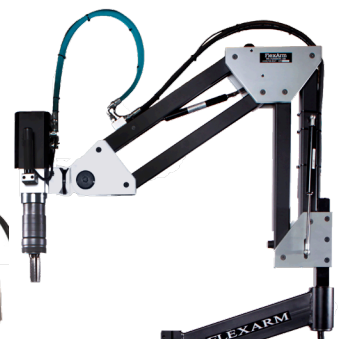
GH-24



GH-30



GH-45



GH-60

Series	Power	Reach	Tap Capacity	Max Torque	Speed Range
GH 18	110 Volts	14" - 72"	#6 - 5/8"	59 ft/lbs	100 - 420 RPM
GH 24	480 Volts	20" - 76"	#6 - 7/8"	78 ft/lbs	100 - 500 RPM
GH 30	480 Volts	20" - 76"	#6 - 1-1/4"	188/63 ft/lbs	140 - 500 RPM
GH 45	480 Volts	20" - 78"	1/4" - 1-1/2"	325/63 ft/lbs	110 - 500 RPM
GH 60	480 Volts	20" - 85"	1/4" - 2"	811/162 ft/lbs	55/275 RPM

# FlexArm Accessories

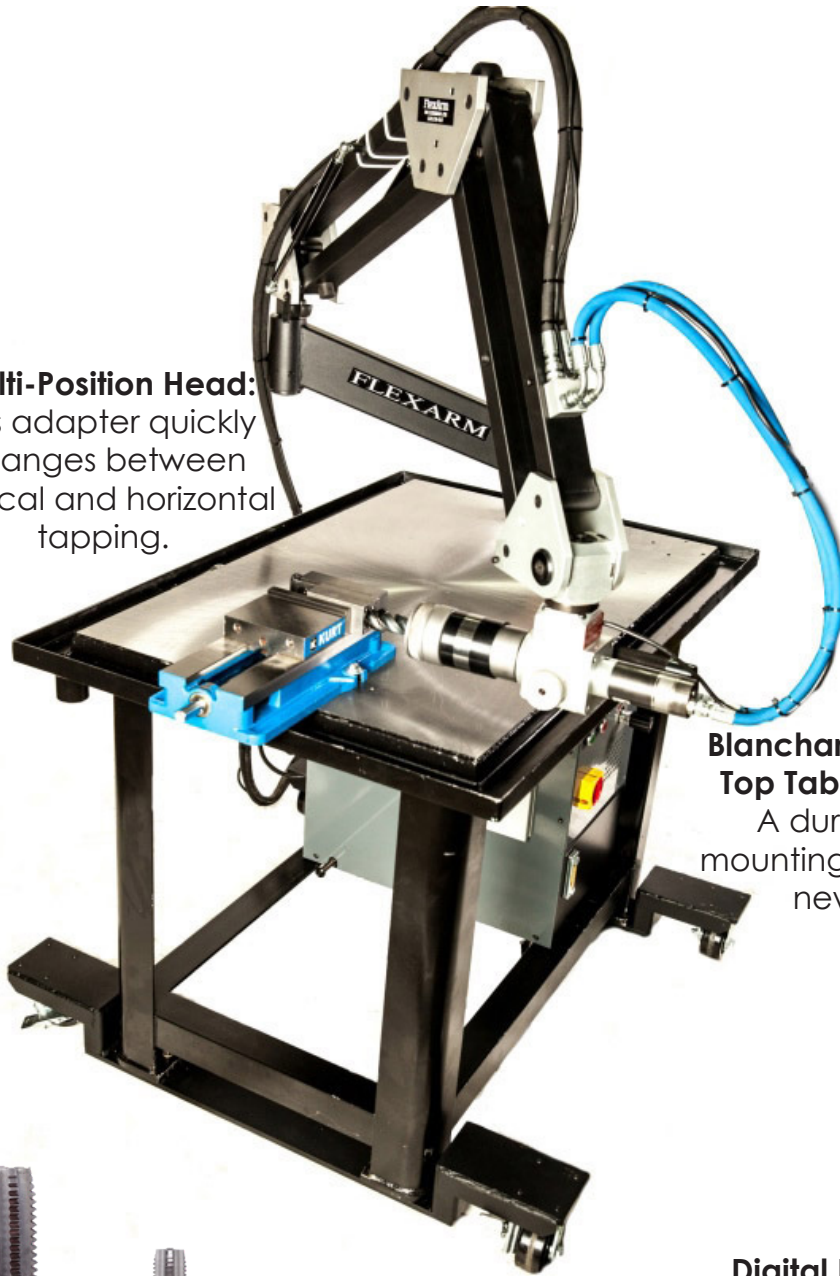
Don't See What you need? Ask about Custom Accessories

**Step-less Quick Clamps:**  
Position your piece, clamp  
and tap



**Multi-Position Head:**

This adapter quickly changes between vertical and horizontal tapping.



**Blanchard Ground Steel Top Table with Casters**  
A durable mobile mounting option for your new FlexArm

**Digital Depth Control**

Digital depth control allows the operator to control depth and maintain consistency, making quality control simple.



**Five FREE Quick Change Tap Holders**  
are included with every arm purchase.

# NOT READY TO BUY A FLEXARM YET?

NO WORRIES, ENJOY THESE FREE TIPS ON HAND TAPPING.

## TAPS ARE BRITTLE, HANDLE WITH CARE

For taps and dies to cut, they have to be harder than the materials they are cutting. That makes them brittle, and easily broken..

## LUBRICATE!

Lubricating the cutting threads can reduce friction binding and help with chip removal. You don't need a lot, a little goes a long way... just repeat often.

## BREAK UP THE CHIPS

Chips need be broken up to avoid jamming and breaking the tap. Turn the tap in the cutting direction until you feel it bind, then turn the tap slowly in reverse until you feel the chip breaking away. The smaller the tap, the more important it is, so stop every revolution or two.

## TAKE YOUR TIME

Taps are crazy hard, so trying to remove a broken one is not only difficult, it's guaranteed to ruin your part and your day. Go slow, haste makes waste — waste of several hours of your time, your part, your tooling, and your wallet.

Yes, this process is extremely labor intensive, and good luck if you have more than one hole to tap. You are gambling all of the time you already put into that part, on each and every hole that you tap... hoping that your tap doesn't snap...

## OR YOU COULD JUST STEP UP AND GET A TAPPING ARM ALREADY.

The GH-18 can tap up to 5/8" with a tolerance of .002". It takes SECONDS to tap a perfect hole, no broken taps, no hand lubricating, no breaking chips, no digging broken taps out of parts, no scrapped parts... **It could literally pay for itself in one job.**

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