

ACCELL E

THE COMPETITIVE EDGE

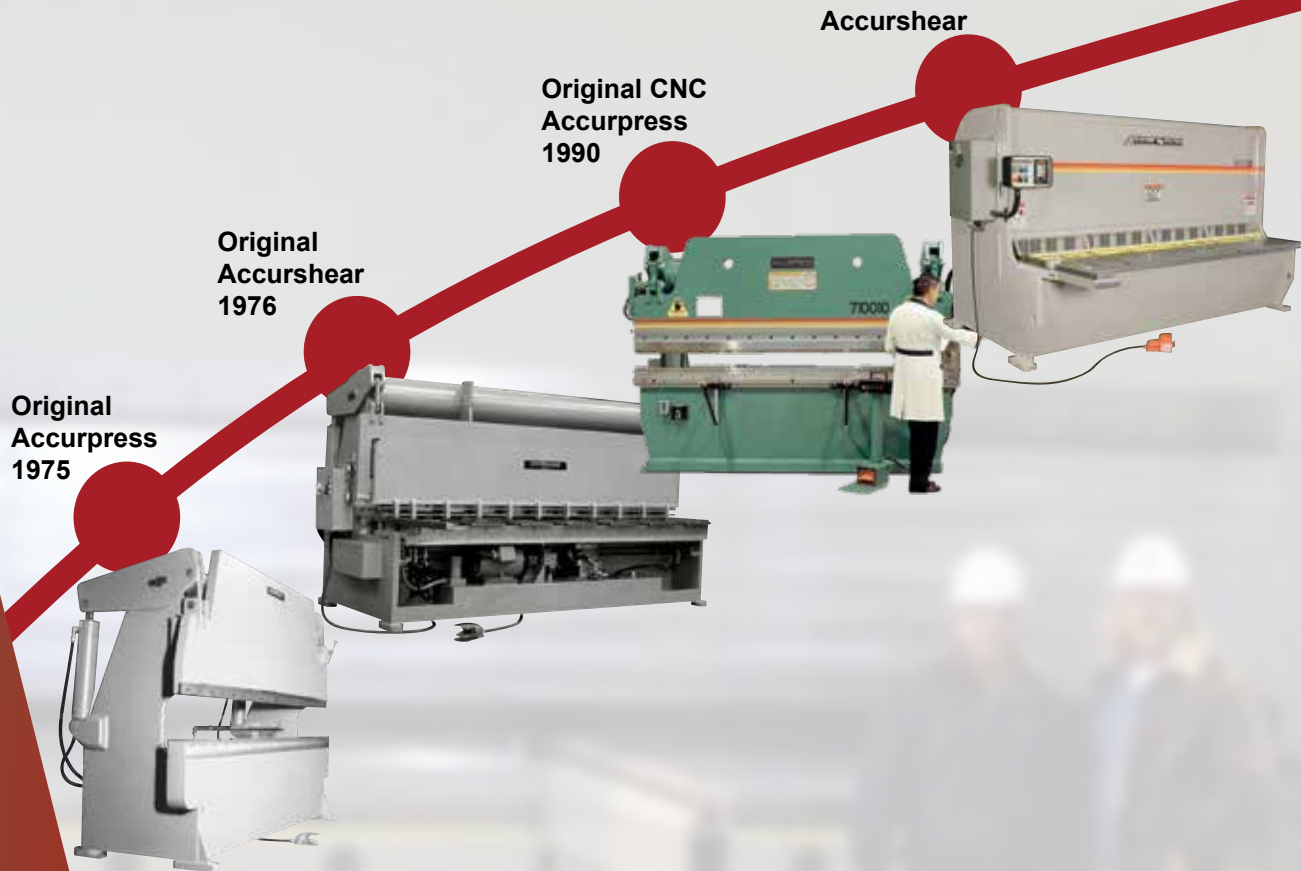


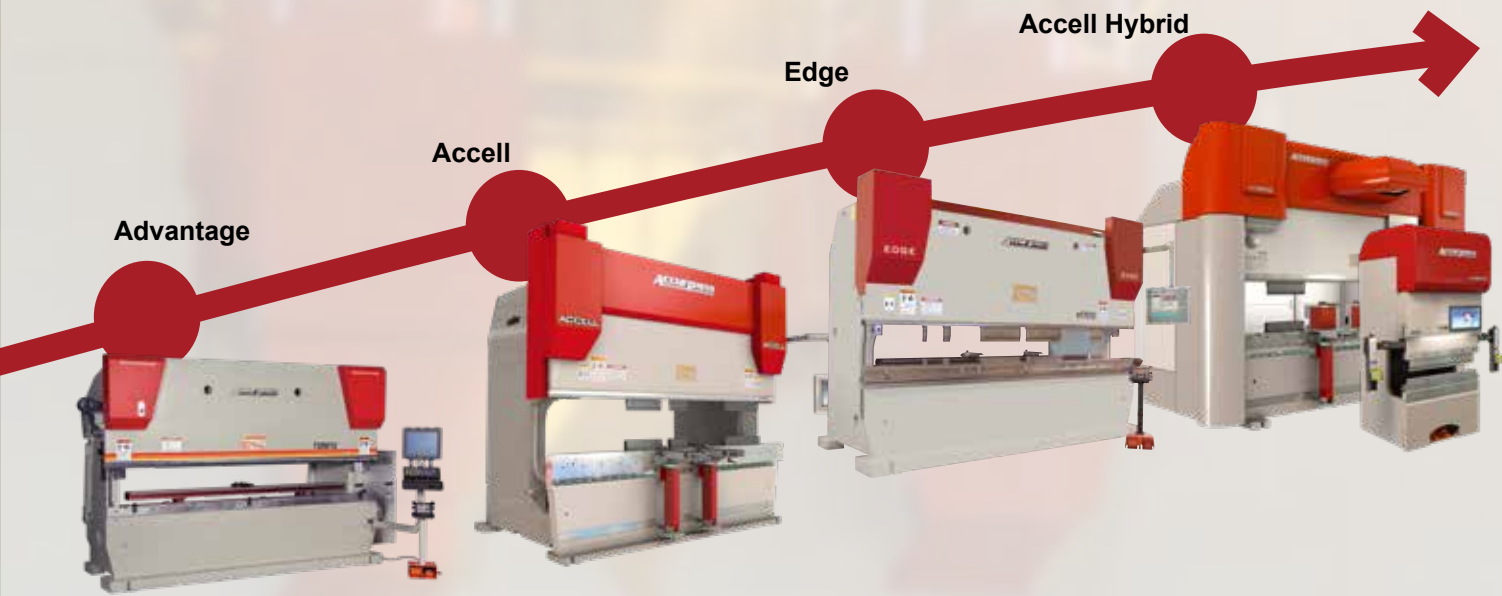
ACCELL U

UPGRADE PACKAGE

Accurpress

www.accurpress.com





ABOUT US

With over 40 years in the marketplace, Accurpress continues to build on its tested history to manufacture an innovative and complete line of press brakes and shears for every bending and shearing application. Proudly North American made, Accurpress leads the way with high tonnage machines, revolutionary pole bending technologies, tandem machines, and robot automation. With over 19,000 machines sold to thousands of satisfied customers, Accurpress continues to build press brakes and shears to meet the demands of today's manufacturing environments.

Steve Hilton
President

"While 40 years has brought huge changes to the machine tool industry, all of us at Accurpress continue to stand firm on the original foundation of quality that the company was built on. Every Accurpress machine, including the one you'll buy, is made with 100% of our best efforts. Our business depends on it and so does yours."

THE **ACCELL** LINEUP

A Complete Line of Y1/Y2 Machines

ACCELL **E** THE COMPETITIVE EDGE



Available from 75 - 500 Tons

The **Accell E** is the complete package. With a high-quality build, an impressive number of features and options, competitive pricing and advanced controls, this is your first choice in Y1/Y2 machine technology.

ACCELL H

HYBRID TECHNOLOGY



Available from 60 - 190 Tons

The **Accell H** exceeds performance expectations with its high speed forming and ability to tackle any application challenge. With advanced motion technologies and the most flexible features and options, the Accell H is the ultimate in creating complex parts.

Reference [ACCELL H Brochure](#) for complete list of features and options

ACCELL HT

HIGH TONNAGE



Available from 650 - 3000 Tons

The **Accell HT** features rugged builds, oversized components and powerful gauging devices. These machines are tough and durable and will stand up to any forming challenge. If you want to bend something big, we've got you covered.

Reference [ACCELL HT Brochure](#) for complete list of features and options

ACCELL E

75 - 500 Ton Models

Your first choice in Y1/Y2 machine technology! With its quality build, impressive number of features and options, advanced Vision Control and competitive pricing, the Accell E is the total package.

FEATURING:



THROAT DEPTH

12" Throat Depth on machines up to 250 Tons.
14" Throat Depth on 350 – 500 Ton models.

BACKGAUGE OPTIONS

Accell E models include the Premium CNC X, R, (optional Z1/Z2) backgauge. The optional Elite backgauge offers greater flexibility in 6-axis X1/X2, R1/R2, Z1/Z1.

See P. 12-15

Y1/Y2 PROPORTIONAL HYDRAULIC TECHNOLOGY

The Accell E has the latest in proportional hydraulic technologies allowing for positional accuracies of 0.0004". Machine reliability is monitored via a Safety PLC.

CONTROL HEAD WORK STATION**See P. 10-11**

The Vision control display has a convenient area for a keyboard, mouse and even your coffee mug!

HYDRAULIC RAM CLAMPING**See P. 18**

All E-models are equipped with Wila Hydraulic Ram Clamping to suit American tooling. Wila New Standard Pro or Premium is available as an option.

GENEROUS OPEN HEIGHT/STROKE LENGTH

The Accell line comes standard with impressive ram open heights and stroke lengths to provide flexibility for complex part designs.

OFF CENTER BENDING

The integrity of the frame provides for precision off-center bending applications. Additionally, the advanced control allows for the creation of CNC fade bends.

CNC CROWNING

The CNC Accurcrown offers flexibility and accuracy to the full range of bending applications by compensating for machine deflection during forming. This feature is standard for all 4125xx-4500xx ton models. The 475xx models come standard with the Accurpress non-crowning Die Holder.

FRONT SUPPORT ARMS

Swing-stock arms, mounted to the front of the bed, slide left-right via the machine t-slot on the face of the bed.

UL APPROVED ELECTRICAL STANDARDS

Electrical cabinets are assembled and wired to the applicable and current UL approved standards.

ACCELL U UPGRADE PACKAGE

Available for Accell Models: 175 Ton x 10' to 500 Ton x 20'

The Accell U Upgrade Package builds on the already impressive standard features of the machine to provide even more functionality and flexibility. This specialized machine can handle any forming challenge or production run with ease.

FEATURING:



THROAT DEPTH

16" Throat Depth on machines up to 250 ton models. 18" Throat Depth on 350 – 500 Ton models.

UL APPROVED ELECTRICAL STANDARDS

Electrical cabinets are assembled and wired to the applicable and current UL approved standards.

DOUBLE BENDING SPEED

On models up to 350 tons: Standard Bending Speed can be doubled from 24" to 48" IPM enabling maximum productivity over production runs.

CONTROL HEAD WORK STATION**See P. 10-11**

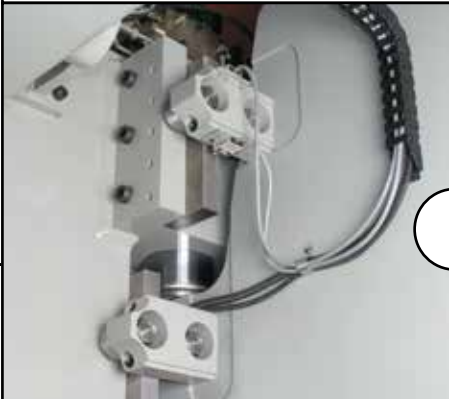
The Vision control display has a convenient area for a keyboard, mouse and even your coffee mug!

OPTIONAL ETS3000 CONTROL

This option offers consistency for shops already familiar with the ETS3000 control.

ADDITIONAL STROKE LENGTHS

This upgrade package provides optional additional Open Height and Stroke Lengths (See Spec Chart).

**The 4-point Roller Ways System**

included with this upgrade, provides the needed stability in Ram Motion for even larger custom Open Height and Stroke Lengths.

MATERIAL COMPENSATION FEATURES**See P. 14**

Material Thickness Sensing, Teach Crowning and Pressure Compensation all provide real-time positional adjustments based on material variance.

OPTIONAL PRECISION SHEET SUPPORTS**See P. 15**

The bed of the machine is prepared for optional Precision Sheet Supports. This allows for easy installation of these support fixtures at any point.

VISION CONTROL

The Vision Control is a ground-breaking and revolutionary press brake control software system. Vision streamlines and simplifies the bending process, giving you full control over every aspect of metal forming.

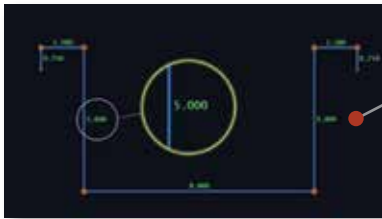


FEATURES:

- Touch screen control
- Automatic bend sequencing
- Automatic tool selection
- Quick tooling change
- Complete control over all axis
- Simple bump bending
- Special bend support such as offset, hemming and pre-bends
- Easily program custom tools



Sketch part profile using touchscreen

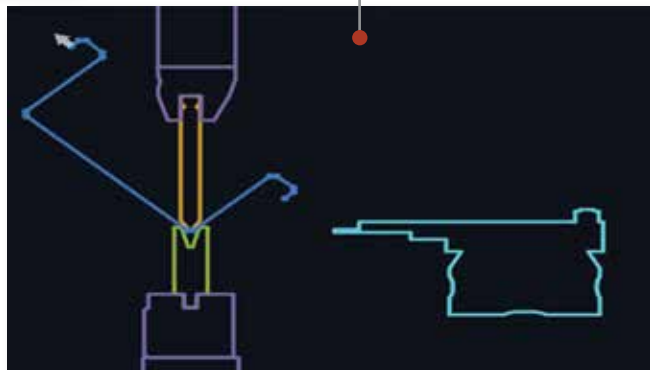


Easily add dimensions and angles



Confirm bend sequence and tooling

Begin forming



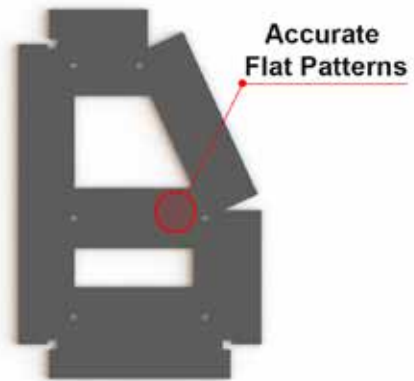
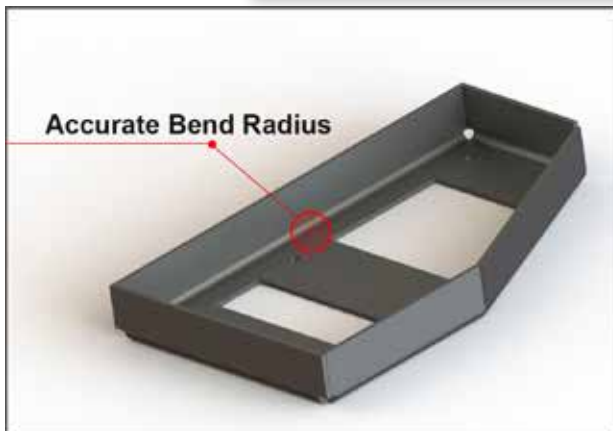
VISION 3D



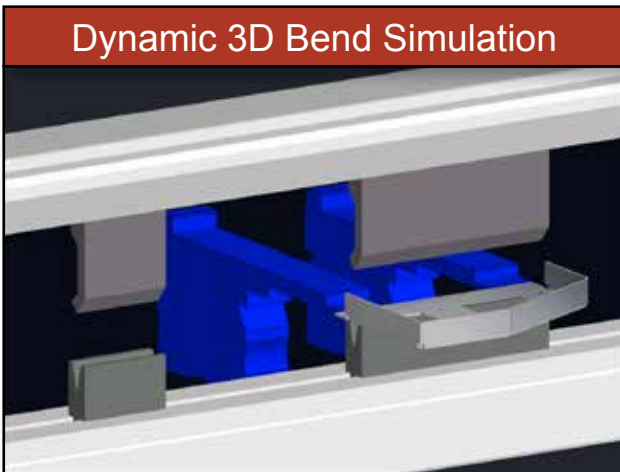
Working with Solidworks or Inventor, Vision 3D lets you import part models into Vision for full 3D programming, bend visualization and dynamic viewing during the forming process.

FEATURES:

USE VISION RIGHT IN YOUR PART MODELS



Dynamic 3D Bend Simulation



Use Vision 3D for ETS3000



BACKGAUGE OPTIONS

Accurpress offers a variation of excellent Backgauge Systems to best satisfy all bending needs.



| PREMIUM SPECIFICATIONS | | | |
|------------------------|-------------------------------|---------------|--|
| | X Axis | R Axis | Z1/Z2 Axis |
| Axis Travel | 24" - 39" 609.6 - 990.6 mm | 10" 254 mm | Distance between side frames minus 16" |
| Positioning Speed | 900 ipm | 900 ipm | 900 ipm |
| Position Repeatability | +/- 0.001" | +/- 0.001" | +/- 0.003" |
| Holding Force | 750 lbs | | |

PREMIUM BACKGAUGE

The Premium backgauge is offered for both the Accell-E and Accell-U models. It comes standard with power X & R axis (power Z1/Z2 optional). The Premium is a versatile gauge built with solid extrusions and roller carriage castings to maintain strength and accuracy over years of usage. Optional accessories are offered such as 39-inch X-axis travel in lieu of 24-inches, additional finger assemblies and X-Prime fingers offering plus/minus 1-inch of adjustment.



Finger tip contoured for tapered gauging applications

| ELITE SPECIFICATIONS | | | |
|------------------------|-----------------|-----------------|--|
| | X1/X2 Axis | R1/R2 Axis | Z1/Z2 Axis |
| Axis Travel | 39" 990.6 mm | 13" 330.2 mm | Distance between side frames minus 24" |
| Positioning Speed | 900 ipm | 900 ipm | 900 ipm |
| Position Repeatability | +/- 0.001" | +/- 0.001" | +/- 0.003" |
| Holding Force | 750 lbs | | |

ELITE BACKGAUGE

The optional Elite backgauge offers a full power 6-axis (X1/X2, R1/R2, Z1/Z2) part gauging via two independent gauging platforms that are mounted on a linear rail on the back of the press brake bed. This robust design built to last, offers accuracy and flexibility at competitive pricing. Included with the Elite backgauge is a rear gate attached to the back of the Accell-E or U-models inclusive of a safety interlock switch to meet all applicable safety standards.



Available with the Accell U Upgrade Package

| SUPREME SPECIFICATIONS | | | |
|------------------------|-----------------|---------------|--|
| | X1/X2 Axis | R1/R2 Axis | Z1/Z2 Axis |
| Axis Travel | 39" 990.6 mm | 10" 254 mm | Distance between side frames minus 24" |
| Positioning Speed | 1,500 ipm | 1,500 ipm | 1,500 ipm |
| Position Repeatability | +/- 0.005" | +/- 0.001" | +/- 0.002" |
| Holding Force | 1,000 lbs | | |

SUPREME BACKGAUGE

For applications demanding the most complex sheet metal parts and in high productions shops, Accurpress offers the Supreme backgauge available for the Accell-U models. Constructed from a one-piece rugged steel platform that is isolated from the press brake ram movements, the Supreme backgauge is built for optimum accuracy, high speeds on all six axis (X1/X2, R1/R2, Z1/Z2) and for years of minimal service requirements. Included with the Supreme backgauge is a rear gate attached to the back of the Accell-U inclusive of a safety interlock switch to meet all applicable safety standards.

To ensure compliance to applicable safety standards, Accurpress installs rear guarding inclusive of a gate with a safety interlock switch on all Accurpress models sold with the Supreme Backgauge.



The Titan Backgauge is available for larger Accell E and U models.

| TITAN SPECIFICATIONS | | | |
|------------------------|-----------------|-----------------|--|
| | X1/X2 Axis | R1/R2 Axis | Z1/Z2 Axis |
| Axis Travel | 39" 990.6 mm | 12" 304.8 mm | Distance between side frames minus 52" |
| Positioning Speed | 500 ipm | 500 ipm | 500 ipm |
| Position Repeatability | +/- 0.001" | +/- 0.001" | +/- 0.002" |
| Holding Force | 5,000 lbs | | |

TITAN BACKGAUGE

The Titan 6-Axis (X1/X2, R1/R2, Z1/Z2) is the world's heaviest and strongest gauge built specifically for larger Accell E and U models that are fabricating the most extreme parts! Each and every component including the oversized fingers have been engineered to withstand the most extreme conditions, shock loads and massive forces from placement of large plates in preparation for final gauging and forming. Each X-Axis is capable of 65,000 lbs of static and 20,000 lbs of dynamic load capacity. This rugged backgauge features servo-drive motors, lifetime lubricated precision linear bearings and an unsurpassed ability to handle the heaviest of structural plate applications.

To ensure compliance to applicable safety standards, Accurpress installs rear guarding inclusive of a gate with a safety interlock switch on all Accurpress models sold with the Titan Backgauge.

ANGLE MEASUREMENT SYSTEM

To provide the absolute optimum in high precision bending, Accurpress offers an Angle Measurement System as an optional accessory for the Accell-E and U models. This measurement device is inclusive of six sensors that may be positioned anywhere along the length of the tooling. This system will detect the variances in material thickness, grain direction or spring-back, and will make instant adjustments as needed. Each sensor can be individually programmed to modify the Y1/Y2 or crowning axis as required.



MATERIAL COMPENSATION

Included with the Accell U Upgrade Package

MATERIAL THICKNESS SENSING SYSTEM

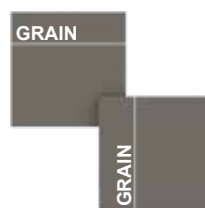
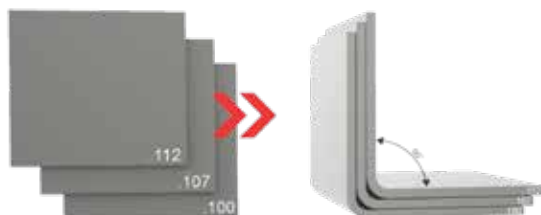
During the bending process, the Accell measures variations and inconsistencies in material thickness and then self-adjusts to maintain accurate angle performance.

TEACH CROWNING

The Teach Crowning feature eliminates the need to manually adjust crowning values via a crowning sensor, which measures machine deflection in real-time and automatically updates the system for the next bend.

PRESSURE COMPENSATION

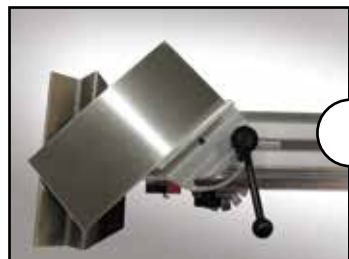
The Accell senses variations in pressure between bending with or against the material grain and senses different bend line lengths. Variations can be automatically compensated for, resulting in consistent angle performance.



SUPPORT FIXTURES

FRONT SUPPORT ARMS

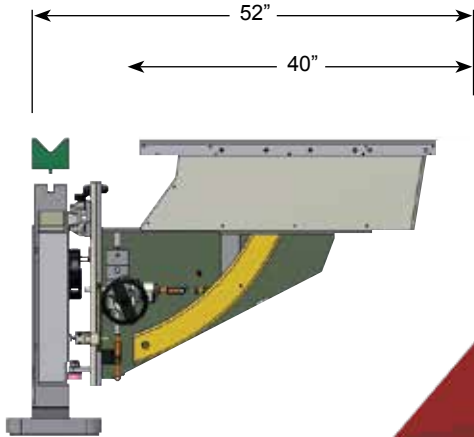
The Accurpress front support arms come in 24" and 36" lengths and are fully adjustable for different tooling heights and thicknesses. The bottom Foot Disk allows the operator to easily adjust the height of the support arm while the top support piece can be adjusted front to back depending on the desired position. These support arms are mounted on a liner rail for smooth and accurate positing left to right on the press brake. Both sizes feature angle gauging, squaring bars and disappearing stops.



Built in protractor

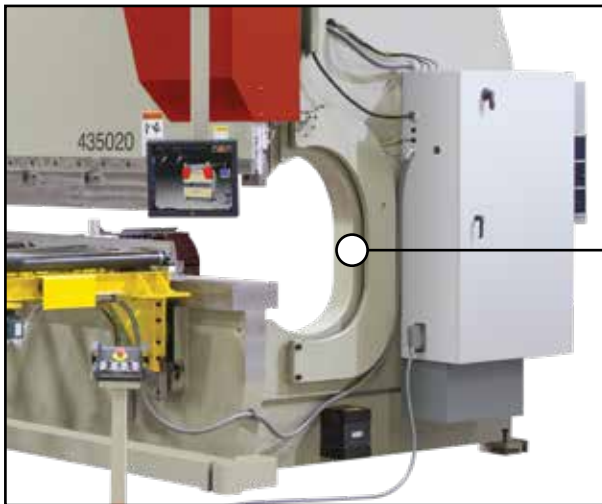
SHEET FOLLOWER

The Accurpress Sheet Following System is a moveable support table that lifts and supports material during the bending motion. It is fully synchronized with the ram bend speed and desired angle and can support a load capacity of 500lb per sheet follower. Descent speed and activation of the Sheet Following System are fully programmable by the operator.



EXTENDED RAM STROKE & OPEN HEIGHTS

To satisfy the bending requirements for deep box forming or additional special forming needs, Accurpress offers optional extended Ram Stroke Lengths—available on the Accell-U models. The Accell-E model may be ordered with additional Ram Open/Closed Heights to enable the optimum height for specific applications and tooling requirements.



EXTENDED THROAT DEPTH

The Accell E and U can be customized to have additional Throat Depth Clearance to facilitate parts with deeper flange lengths.

TANDEM MODE



All Accell models can be installed in Tandem, where two or more machines operate as one. During operation, the machine controls are electronically connected to exchange information for fully synchronized forming.

This flexible package offered by Accurpress provides the press brake operator the luxury of choosing single machine operation or tandem via a simple selector switch.

MOSES CONTROL

This groundbreaking control gives you the powerful features of Vision directly onto the Accurpress Ram. Use the Ram like a touchscreen while Moses easily walks you through the bend process.

- Displays 3D visual of program during forming
- Use the Ram as a touch screen
- Stunning visual clarity and detail
- Visual guide for tool set ups and part orientation
- Adjust angles and flanges quickly and easily



OPTIONAL BARCODE READER

Note: Vision Control required

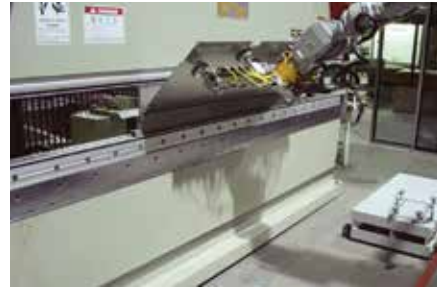
Two models available:

- 1) Paper-read
- 2) Paper-read/barcode etched in metal



ROBOTICS INTEGRATION

Accurpress offers robotic press brake solutions for automated bending. Robotized bending combines the Accell press brake with experienced partners in robotics and offline software.



PRECISION TOOLING SYSTEMS

Accell-E and U models are sold with a CNC Accurcrown Holder as a standard feature, interfaced to the Vision or ETS3000 control. The Accurcrown is manufactured with a series of precision wedges providing a uniform crown and is anchored to the press brake bed via a universal bolt pattern for maximum rigidity. Lower tool clamping is accomplished manually via set screws in the holder or hydraulically when ordered as an option.



In addition to Crowing Systems, the Accell-E and U models include hydraulic Wila Ram Clamping Systems equipped to handle either American tang-style punches or Wila's large selection of New Standard tang-style punches. As a final complement, Accurpress offers a wide selection of press brake tooling. Choose from standard planner mill dies to high precision, including the complete Wila product line of ultimate exacting standards.

SAFETY GUARDING SYSTEMS

LAZERSAFE SENTINEL



Lasersafe Sentinel is a Safety System offered on the Accurpress HT models that incorporates a continuous dual beam laser field protection zone directly below the punch tip. The Accurpress will immediately stop if any obstruction is detected when the ram is in motion. This system is most efficient up to 32' ram/bed lengths.

LAZERSAFE SENTINEL PLUS



The Lasersafe Plus includes a dual beam system with a camera as a receiver that recognizes and monitors the silhouette of the punch. The Plus has the added benefit of allowing the ram to operate in fast speeds closer to the pinch point. This system is most efficient up to 18' ram/bed lengths. A Sentinel Plus HL system is available for Accurpress models 20' and longer in length.

FISSLER AKAS 3F



The Fiessler Laser Guarding System protects the operator from the pinch point hazard of closing tooling. The Fiessler system transmits 3 lasers across the tooling area and monitors any interference as the parts are formed. In the event of an unplanned obstruction in the laser area, the ram is immediately stopped, thereby protecting the operator.

LIGHT CURTAIN GUARDING



Some applications may be best suited to a Light Curtain Guarding System. Accurpress will work with you to recommend a safety system that will provide a secure working environment.



REAR GUARDING

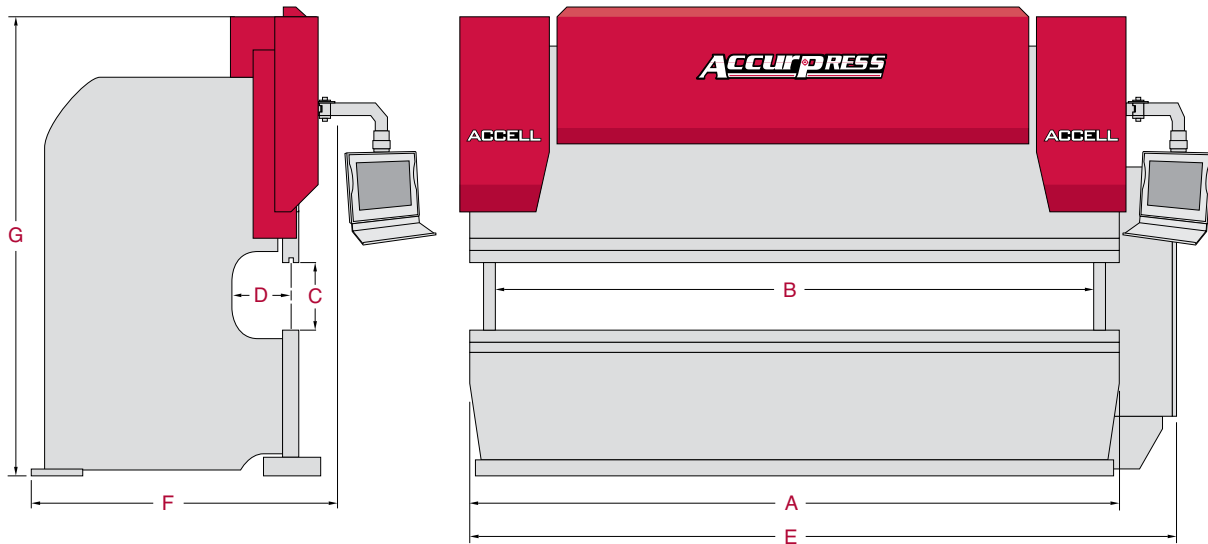
This is a standard feature for all Accurpress HT models that have an Elite or Titan Backgauge. A metal fixture with a gate and a safety interlock switch is installed and safely blocks operator access to the backgauge area. If the operator needs to access the back of the machine, the interlock switch on the gate will prevent the machine from turning on when the door is opened.

ACCURPRESS ACCELL E SPECIFICATIONS

| MODEL NUMBER | TONS | OVERALL DIMENSIONS | | | | | | | | | | | APPROX. SPEEDS | | | APPROX. SHIPPING WEIGHT (LB) |
|--------------|------|-----------------------------|---------------------------------------|--------------------------|-----------------------------|------------------------------------|-------------------------------|---------------------------------|----------------------------|----------------------|---------------------|----------------------|------------------------------|--------------------------|----------------------------|------------------------------|
| | | A LENGTH OF BED (INCHES) | B DISTANCE BETWEEN FRAMES (INCHES) | C BED HEIGHT (INCHES) | D TOP BED WIDTH (INCHES) | E LENGTH OF RAM STROKE (INCHES) | F RAM OPEN HEIGHT (INCHES) | G RAM CLOSED HEIGHT (INCHES) | H THROAT DEPTH (INCHES) | I LENGTH (INCHES) | J DEPTH (INCHES) | K HEIGHT (INCHES) | L APPROACH SPEED (IN/MIN) | M BEND SPEED (IN/MIN) | N RETURN SPEED (IN/MIN) | |
| 4756 | 75 | 72 | 54 | 34 | 3 | 10 | 18 | 8 | 12 | 78 | 60 | 92 | 520 | 24 | 320 | 9500 |
| 4758 | 75 | 96 | 78 | 34 | 3 | 10 | 18 | 8 | 12 | 102 | 60 | 92 | 520 | 24 | 320 | 11000 |
| 47510 | 75 | 120 | 102 | 34 | 3 | 10 | 18 | 8 | 12 | 124 | 60 | 92 | 520 | 24 | 320 | 13000 |
| 41258 | 125 | 96 | 78 | 34 | 4 | 10 | 18 | 8 | 12 | 102 | 60 | 100 | 490 | 24 | 320 | 14000 |
| 412510 | 125 | 120 | 102 | 34 | 4 | 10 | 18 | 8 | 12 | 124 | 60 | 100 | 490 | 24 | 320 | 16000 |
| 412512 | 125 | 144 | 126 | 34 | 4 | 10 | 18 | 8 | 12 | 148 | 60 | 100 | 490 | 24 | 320 | 18000 |
| 412514 | 125 | 168 | 148 | 34 | 4 | 10 | 18 | 8 | 12 | 174 | 63 | 102 | 370 | 24 | 280 | 22000 |
| 417510 | 175 | 120 | 102 | 34 | 4 | 10 | 18 | 8 | 12 | 124 | 63 | 102 | 370 | 24 | 280 | 19000 |
| 417512 | 175 | 144 | 126 | 34 | 4 | 10 | 18 | 8 | 12 | 148 | 63 | 102 | 370 | 24 | 280 | 22000 |
| 417514 | 175 | 168 | 148 | 34 | 4 | 10 | 18 | 8 | 12 | 174 | 63 | 102 | 370 | 24 | 280 | 24000 |
| 417516 | 175 | 192 | 178 | 36 | 8 | 10 | 18 | 8 | 12 | 204 | 65 | 108 | 370 | 24 | 280 | 36000 |
| 417520 | 175 | 240 | 218 | 36 | 8 | 10 | 18 | 8 | 12 | 254 | 65 | 108 | 370 | 24 | 280 | 48000 |
| 425010 | 250 | 120 | 102 | 36 | 5 | 10 | 18 | 8 | 12 | 124 | 65 | 106 | 320 | 24 | 260 | 22000 |
| 425012 | 250 | 144 | 126 | 36 | 5 | 10 | 18 | 8 | 12 | 150 | 65 | 106 | 320 | 24 | 260 | 27000 |
| 425014 | 250 | 168 | 148 | 36 | 8 | 10 | 18 | 8 | 12 | 174 | 65 | 108 | 320 | 24 | 260 | 32000 |
| 425016 | 250 | 192 | 172 | 36 | 10 | 10 | 18 | 8 | 12 | 204 | 65 | 108 | 320 | 24 | 260 | 39000 |
| • 425020 | 250 | 240 | 218 | 36 | 10 | 10 | 18 | 8 | 12 | 254 | 65 | 108 | 320 | 24 | 260 | 52000 |
| 435012 | 350 | 144 | 126 | 38 | 10 | 12 | 20 | 8 | 14 | 156 | 76 | 122 | 320 | 24 | 260 | 38000 |
| 435014 | 350 | 168 | 148 | 38 | 10 | 12 | 20 | 8 | 14 | 178 | 76 | 122 | 320 | 24 | 260 | 43000 |
| 435016 | 350 | 192 | 172 | 38 | 12 | 12 | 20 | 8 | 14 | 204 | 76 | 122 | 320 | 24 | 260 | 49000 |
| • 435020 | 350 | 240 | 218 | 38 | 12 | 12 | 20 | 8 | 14 | 254 | 76 | 126 | 320 | 24 | 260 | 62000 |
| • 435024 | 350 | 288 | 266 | 38 | 12 | 12 | 20 | 8 | 14 | 340 | 76 | 128 | 320 | 24 | 260 | 70000 |
| 450012 | 500 | 144 | 124 | 38 | 10 | 12 | 20 | 8 | 14 | 156 | 82 | 130 | 320 | 24 | 260 | 45000 |
| 450014 | 500 | 168 | 146 | 38 | 10 | 12 | 20 | 8 | 14 | 178 | 82 | 130 | 320 | 24 | 260 | 52000 |
| • 450016 | 500 | 192 | 170 | 38 | 12 | 12 | 20 | 8 | 14 | 204 | 82 | 130 | 320 | 24 | 260 | 58000 |
| • 450020 | 500 | 240 | 218 | 38 | 12 | 12 | 20 | 8 | 14 | 254 | 82 | 134 | 320 | 24 | 260 | 70000 |
| • 435024 | 500 | 288 | 266 | 38 | 12 | 12 | 20 | 8 | 14 | 340 | 82 | 136 | 320 | 24 | 260 | 82000 |

DIMENSIONS ARE FOR REFERENCE ONLY AND SUBJECT TO CHANGE.
 MACHINE SHIPPING WIDTHS AND WEIGHTS MAY CHANGE PENDING OPTIONAL ACCESSORIES
 • MODELS REQUIRE BELOW FLOOR LEVEL BED

DIMENSIONS

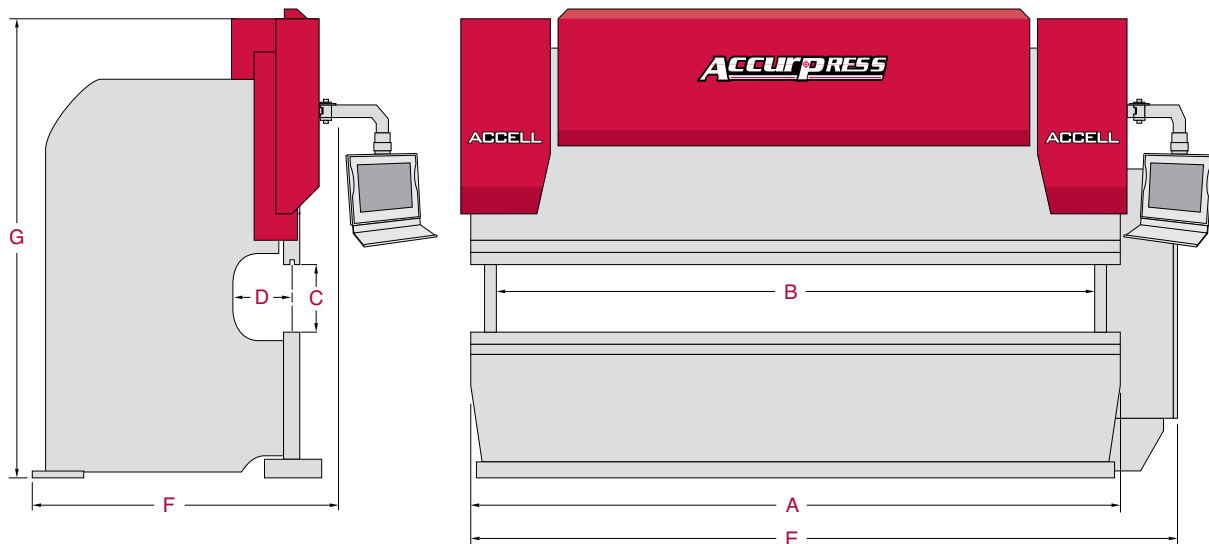


ACCURPRESS ACCELL U SPECIFICATIONS

| MODEL NUMBER | TONS | A | B | BED HEIGHT (INCHES) | TOP BED WIDTH (INCHES) | C | RAM OPEN HEIGHT (INCHES) | RAM CLOSED HEIGHT (INCHES) | D | E | F | G | APPROX. SPEEDS | | | APPROX. SHIPPING WEIGHT (LB) |
|--------------|------|------------------------|----------------------------------|---------------------|------------------------|-------------------------------|--------------------------|----------------------------|-----------------------|--------------------|-------------------------|---------------------|-----------------------|-------|-----|------------------------------|
| | | LENGTH OF BED (INCHES) | DISTANCE BETWEEN FRAMES (INCHES) | | | LENGTH OF RAM STROKE (INCHES) | | | THROAT DEPTH (INCHES) | OVERALL DIMENSIONS | APPROACH SPEED (IN/MIN) | BEND SPEED (IN/MIN) | RETURN SPEED (IN/MIN) | | | |
| 517510 | 175 | 120 | 106 | 34 | 4.5 | 14 | 22 | 8 | 16 | 139 | 78 | 118 | 340 | 24-48 | 280 | 28000 |
| 517512 | 175 | 144 | 130 | 34 | 4.5 | 14 | 22 | 8 | 16 | 162 | 78 | 118 | 340 | 24-48 | 280 | 32000 |
| 517514 | 175 | 168 | 154 | 34 | 5.5 | 14 | 22 | 8 | 16 | 186 | 78 | 118 | 340 | 24-48 | 280 | 36000 |
| 517516 | 175 | 192 | 178 | 34 | 5.5 | 14 | 22 | 8 | 16 | 210 | 78 | 118 | 340 | 24-48 | 280 | 40000 |
| 517520 | 175 | 240 | 216 | 34 | 5.5 | 14 | 22 | 8 | 16 | 320 | 78 | 118 | 340 | 24-48 | 280 | 48000 |
| 525010 | 250 | 120 | 130 | 38 | 5.5 | 14 | 22 | 8 | 16 | 139 | 85 | 132 | 340 | 24-48 | 280 | 32000 |
| 525012 | 250 | 144 | 126 | 38 | 5.5 | 14 | 22 | 8 | 16 | 160 | 85 | 132 | 340 | 24-48 | 280 | 36000 |
| 525014 | 250 | 168 | 150 | 38 | 5.5 | 14 | 22 | 8 | 16 | 184 | 85 | 132 | 340 | 24-48 | 280 | 40000 |
| 552016 | 250 | 192 | 174 | 38 | 12 | 14 | 22 | 8 | 16 | 210 | 85 | 132 | 340 | 24-48 | 280 | 44000 |
| • 525020 | 250 | 240 | 216 | 38 | 12 | 14 | 22 | 8 | 16 | 320 | 85 | 132 | 340 | 24-48 | 280 | 52000 |
| 535012 | 350 | 144 | 126 | 38 | 12 | 14 | 22 | 8 | 18 | 160 | 85 | 138 | 300 | 24-48 | 240 | 42000 |
| 535014 | 350 | 168 | 148 | 38 | 12 | 14 | 22 | 8 | 18 | 184 | 85 | 138 | 300 | 24-48 | 240 | 46000 |
| 535016 | 350 | 192 | 172 | 38 | 12 | 14 | 22 | 8 | 18 | 208 | 85 | 138 | 300 | 24-48 | 240 | 50000 |
| • 535020 | 350 | 240 | 218 | 38 | 12 | 14 | 22 | 8 | 18 | 320 | 85 | 138 | 300 | 24-48 | 240 | 62000 |
| • 535024 | 350 | 288 | 218 | 38 | 12 | 14 | 22 | 8 | 18 | 340 | 85 | 138 | 300 | 24-48 | 240 | 74000 |
| 550012 | 500 | 144 | 124 | 38 | 12 | 14 | 22 | 8 | 18 | 156 | 92 | 148 | 260 | 24 | 200 | 52000 |
| 550014 | 500 | 168 | 146 | 38 | 12 | 14 | 22 | 8 | 18 | 180 | 92 | 148 | 260 | 24 | 200 | 60000 |
| • 550016 | 500 | 192 | 170 | 38 | 12 | 14 | 22 | 8 | 18 | 204 | 92 | 148 | 260 | 24 | 200 | 66000 |
| • 550020 | 500 | 240 | 218 | 38 | 12 | 14 | 22 | 8 | 18 | 320 | 92 | 148 | 260 | 24 | 200 | 72000 |
| • 550024 | 500 | 288 | 266 | 38 | 12 | 14 | 22 | 8 | 18 | 340 | 92 | 148 | 260 | 24 | 200 | 86000 |

DIMENSIONS ARE FOR REFERENCE ONLY AND SUBJECT TO CHANGE.
MACHINE SHIPPING WIDTHS AND WEIGHTS MAY CHANGE PENDING OPTIONAL ACCESSORIES
• MODELS REQUIRE BELOW FLOOR LEVEL BED

DIMENSIONS



DEALER SUPPORT NETWORK

Accurpress Sales & Service is provided by an Authorized Dealer Network.
All of our Dealers are factory trained and supported to provide you
with knowledgeable, competent and local service.

